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**PRODUCT DATA SHEET**

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**BILAC****Product Description:**

BILAC is a single component solvent-borne Oil-Modified Alkyd paint with good durability, higher gloss and better opacity properties. BILAC is used as a finishing coat over primed wood and metal surfaces both internal and external.

**Physical Characteristics of Paint:**

<b>Colour</b>	: Full range of decorative colours as per colour card
<b>Finish</b>	: Full Gloss
<b>Specific Gravity</b>	: $1.05 \pm 0.05$ <sup>(1)</sup>
<b>Solid Content</b>	: $45 \pm 2$ by volume <sup>(1)</sup>

**Remark:** (1) Base on White colour

**Performance Characteristics:**

- Easy to use
- Better coverage
- Corrosion protection especially with a primer
- Tough and durable film
- Excellent adhesion on general substrates
- Good flow & smooth finish
- Shorter drying times as compared to normal enamel
- Higher Gloss
- Comply with National technical regulation QCVN 08:2020/BCT on the limits of Lead content in paints.

**Recommendation for Use:****Surface Preparation**

The surface to be painted must be dry, clean and free from dirt, grease, oil and other contaminations. Method of surface preparation depends on the type of substrate and the condition under which it will operate.

Ferrous Metal - Prime with Nippon BILAC METAL RED OXIDE PRIMER or NIPPON 1100 FAST DRYING PRIMER for better result.

Non-Ferrous Metal - Prime with NIPPON VINILEX 120 ACTIVE PRIMER

**NIPPON PAINT (VIETNAM) CO., LTD**

No. 14, 3A Road, Bien Hoa Industrial Zone II, Long Binh Tan Ward, Bien Hoa City, Dong Nai Province, Vietnam  
Tel: (84).251.3836579 – 3836586 (8 lines), Fax: (84).251.3836346 – 3836349

[www.nipponpaint.com](http://www.nipponpaint.com)

# BILAC

Wood and Timber - Prime with BILAC ALUMINIUM WOOD PRIMER

**Recommended No. of Coats** : 1 - 2 coats  
**Recommended Film Thickness per coat** : 30 microns for dry film  
 67 microns for wet film  
**Theoretical Coverage at Recommended Film Thickness** : 14.9 m<sup>2</sup> / liter (for dry film thickness of 30 microns)

$$\text{Theoretical Coverage (m}^2 \text{ / liter)} = \frac{\text{Volume Solid (\%)} \times 10}{\text{Dry Film Thickness (\mu)}}$$

**Practical Coverage (20% Loss Factor)** : 11.9 m<sup>2</sup> / liter (for dry film thickness of 30 microns)

**Note** : This theoretical coverage rate has been calculated from the volume solid of the material and is related to the amount of coating applied onto a perfectly smooth surface without wastage. For a practical coverage rate, due allowance should be made for atmospheric conditions, surface roughness, geometry of the article being coated, the skill of applicator, method of application etc. when estimating quantities required for a particular job.

## Application Data:

**Application Methods** : Brush, roller, compressed and air spray  
**Guiding Data for Spray** : Air  
 Delivery Pressure (kg/cm<sup>2</sup>) 3 - 4  
 Tip size at 60° angle 1.3 mm  
**Thinning** : Roller & Brush 10% maximum  
 Air Spray 20% maximum

**Thinner** : NIPPON BILAC THINNER  
**Cleaning Solvent** : NIPPON BILAC THINNER

**Note**: All equipment should be cleaned IMMEDIATELY with Thinner after use. For thinning, substitute thinners other than those approved or supplied by Nippon Paint may adversely affect the product performance and void product warranty whether expressed or implied.

## Drying Time

Temperature (Degree C)	Touch dry (minutes)	Hard dry (minutes)	Over coating interval (Hours)	
			<u>Min</u>	<u>Max</u>
5 °C	240	840	36	Extended
15 °C	130	720	18	Extended
25 °C	100	540	12	Extended
40 °C	50	240	8	Extended

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The reading is for guidelines only. Actual drying time before recoating may be shorter or longer depending on the film thickness, humidity, temperature, ventilation and underlying painting system.

**Standard Packing** : 5 Liter & 20 Liters

## **Environmental Conditions during Application:**

1. Do not apply when the relative humidity exceeds 85%. The temperature of the substrate to be painted must be 3°C higher than the dew point.
2. Do not apply at temperature below 7°C. If not, drying and overcoating time will be considerably extended.
3. During application of the paint, naked flame, welding operations and smoking should not be allowed and good ventilation is necessary.

## **Safety, Health and Environmental Information:**

1. Flammable Liquid. Do not expose to heat, sparks or open flame.
2. Skin Contact: May cause moderate skin irritation. Avoid prolong contact with skin. Use solvent resistant glove. To remove splashes of paint from skin, use soap and water.
3. Inhalation: Respiratory irritation. Only used in well ventilated areas. Do not breathe vapor or spray paint. Respirator with organic vapor cartridges recommended.
4. Eye Contact: Cause severe eye irritation and blurred vision. Safety glasses / goggles with side shields recommended. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
5. Ingestion: Harmful if swallowed. Keep away from drinks, food and out of reach of children. If swallowed, seek medical advice immediately and show the container or label.
6. In the event of an accident, contain and collect spillage using sand or earth or absorbent. Do not empty into drain or water courses.
7. Wastes and empty containers should be treated and disposed of in accordance with national and local regulations. Empty containers and packaging should be taken for recycling, recovery or disposal through a suitably qualified or licensed contractor.

**NOTE:** The information given applies to the product and its performance under specific test conditions. Due to the varied circumstances beyond our control under which the product may be applied, for specific application, please contact Nippon Paint Sales & Marketing Dept. We reserve the right to modify our product data sheet without further notice.

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