

**VPN-4001-X SEMI-TRANSPARENT NC TOPCOAT****Item No.:** VPN-4001-X Semi-Transparent NC Topcoat**Introduction & Application:**

This product has good self-leveling properties, high transparency, and a smooth hand-feel. It is suitable for use as a topcoat in conventional NC coating systems.

**Features:**

- Excellent self-leveling performance
- Smooth and refined hand-feel
- Good transparency

**Physical Data:**

<b>Item</b>	<b>Data</b>
Appearance	Slightly yellowish viscous liquid, semi-transparent
Solid Content	40 ± 2%
Gloss	X*10±5
Viscosity (30°C)	2500 ± 500 mPa.s
Mixing Ratio	Paint : Thinner = 1 : 1–1.3

**Application Data:**

Application Method	Spray
Thinner	VPU-X5
Application Viscosity	10–14" (Iwata Cup No.2)
Application Conditions	10–35 °C
Recommended Thickness	2 cross-coats

**Application:**

1. Stir thoroughly before adding thinner to achieve the desired viscosity.
2. Before applying the primer, ensure the surface is smoothly sanded with 320–400# sandpaper.
3. Seal any unused paint immediately after use.

# VPN-4001-X SEMI-TRANSPARENT NC TOPCOAT

## **Cleaning:**

Clean spray guns and tools immediately after use with thinner to prevent dry paint buildup. Dispose of waste liquid according to local regulations.

## **Safety Information:**

This product is for industrial use only and must be applied by trained personnel or under proper technical guidance. The following measures must be followed:

- Wear protective gear: gloves, respirators, goggles, and workwear.
- Skin Contact: In case of skin contact, wash thoroughly with plenty of water and soap.
- Eye Contact: In case of eye contact, rinse immediately with plenty of water and seek medical attention promptly.
- Working environment: Ensure adequate ventilation in the working area. Do not inhale paint dust or paint vapors under any circumstances.

## **Packaging:**

- 20kg

## **Storage:**

Storage temperature                      5~35°C

Shelf Life                                      12 months in a cool, dry place; keep away from heat and fire sources.

## **Disclaimer:**

The information provided in this document represents the most complete and accurate data currently available to our company. As the conditions of product use are beyond the control of the manufacturer, this information does not constitute any warranty and is intended solely as a guide for product selection. Due to changes in company policy and continuous product development, all information contained herein is subject to final confirmation by our company.